

nZero Group: our brighter future together

Adam Wood – Product Specialist Measurement Focus Group, 26 June 2024







# **GROUP STRUCTURE**



- 38,000 Sq ft, Cheshire UK
- 70 Employees





£26m turnover



- 45,000 Sq ft, Staffordshire, UK
- 100 Employees





## WHY WE EXIST





#### **OUR WHY**

Innovating our energy system to sustain our way of life whilst protecting our planet



### **OUR HOW**

Solving complex strategic challenges for Energy Producers, Transporters, and Industrial Users across the energy sector bringing together new and existing technologies



### **OUR WHAT**

We are the engineers, manufacturers, installers and maintainers of all our solutions

Safety | Service | Success | Sustainability | Strength









ZEVAC - Zero Emission Vacuum and Compressor

Simple
Safe
Scalable
Sustainable Returns









ZEVAC - Zero Emission Vacuum and Compressor

Simple Safe

Scalable

Sustainable Returns





### nZERN

### **OVERVIEW**

- ZEVAC is a linear compressor meaning there is no spinning crankshaft or rotating drivetrain so has special functionality and advantages, such as handling 100% gas, mixed gas and liquids, and even 100% liquid service.
- Portable gas and liquid cross-compression equipment easily integrated into operations and maintenance plans as a safe, reliable, and scalable alternative to natural gas venting and NGL flaring

#### SIMPLE TO SCALE

ZEVAC equipment is easy to use, quiet, compact, and portable. Integrating ZEVAC into routine maintenance activities is a simple way to address the high-frequency, low-magnitude venting and emissions escape happening every day.

#### **QUICK TO IMPLEMENT**

ZEVAC sells and rents equipment to operators and members of our ZEVAC Service Contractor Network (ZSN), allowing zero emissions standards to become part of every company's operations and maintenance plans and contract requirements-creating a quick and achievable path to compliance goals.

#### 100% GAS TO LIQUID

ZEVAC equipment is better than traditional cross-compression because it can capture and recover 100% clean and dry natural gas and any mixture up to 100% liquid content! ZEVAC is not only safer and more reliable, but also more versatile due to the wide range of user-friendly applications this capability creates.



## **BENEFITS**







### **APPLICATIONS**







# ZEVAC FOR COMPRESSOR STATIONS

Pressure begins to decrease due to friction caused by the pipeline itself. So, the gas must be repressurized throughout the line in order to allow the transportation to remain as efficient as possible.

Stations have a lower pressure at the inlet and higher pressure at the outlet, they "recompress" the natural gas within the line and allow it to continue through the line. Often, they operate at varying pressures ranging from 13 bar to as high as 100 bar. A typical station consists of an inlet pipeline, a fuel gas system, a liquid handling system, various compression units, a compression yard pipeline, and a discharge pipeline.

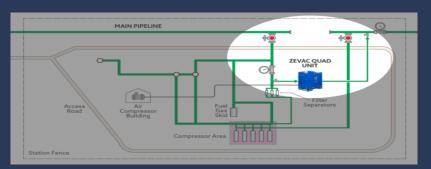
To maintain their efficiency and safety, compressors must be taken offline for maintenance periodically.

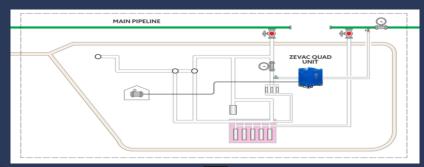




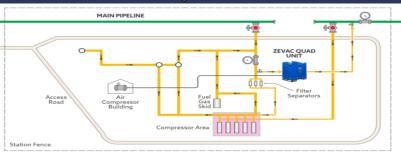


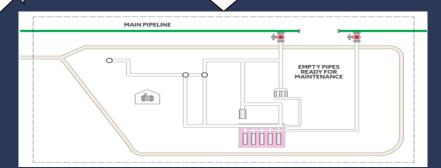
# **ZEVAC FOR COMPRESSOR STATIONS**













# **ZEVAC FOR PIGGING**

On a transmission system, pigging is a routine occurrence. Pigging can be performed for any number of reasons and is one of the most common activities performed by gas transmission divisions. There are many reasons to perform a pigging run. Pigging can be done to perform routine maintenance to ensure nothing has happened to the integrity of the pipe. This process is often referred to as an ILI pigging run or In Line Inspection.

This activity serves as preventative maintenance to ensure that there is nothing present in or obstructing the inside of the pipe. Additionally, it can also be considered another type of preventative maintenance by using a cleaning pig that effectively removes any deposits or debris from the pipe walls.

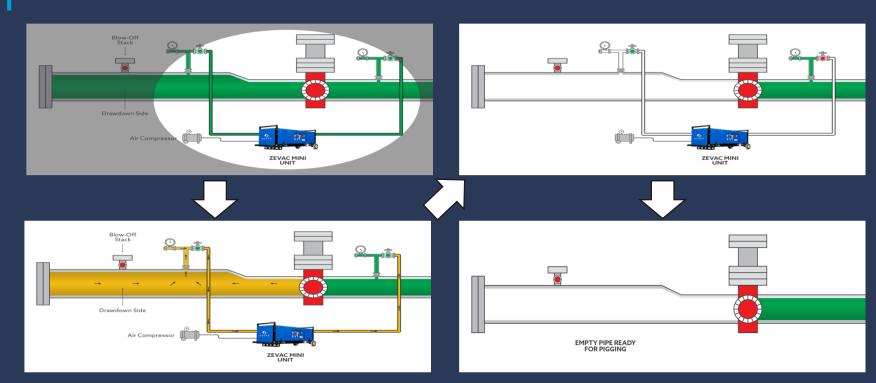






### nZERN

# **ZEVAC FOR PIGGING**



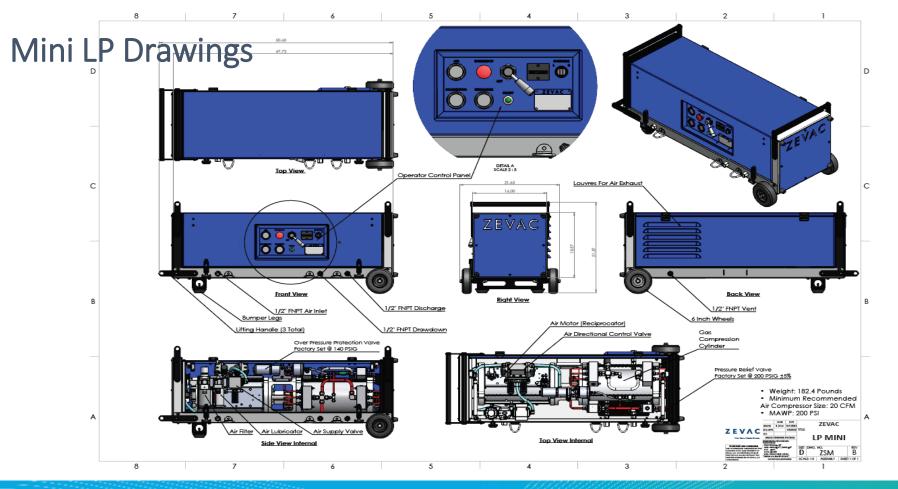


# ZEVAC MINI

- The ZEVAC MINI is small enough to be built directly into service vehicles and powered by onboard air or easily placed in the bed of a pickup truck.
- Low-pressure and high-pressure versions are available at different price points to meet your unique application needs. Like all ZEVAC equipment, both pressure versions of the MINI are gas and liquid, capable of maximizing safety and reducing organizational risk.







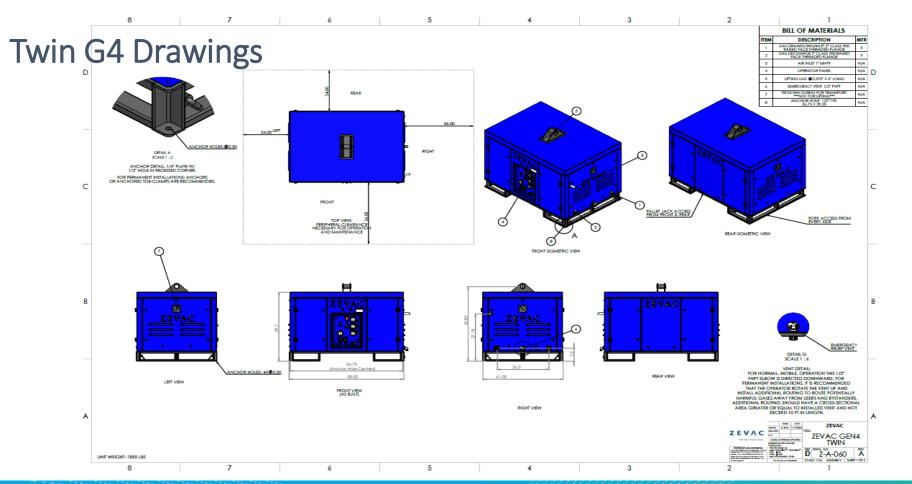


# **ZEVAC TWIN G4**

- The ZEVAC TWIN G4 (4th Generation) is a favourite of operators and contractors involved in wet gas pigging operations. The TWIN fits in the bed of a pickup truck, packs the power needed to draw down medium-sized applications quickly, and like all ZEVAC equipment, can recover and capture any mixture of product from 100% gas to 100% liquid.
- Low-pressure and high-pressure versions are available at different price points to meet your unique application needs.









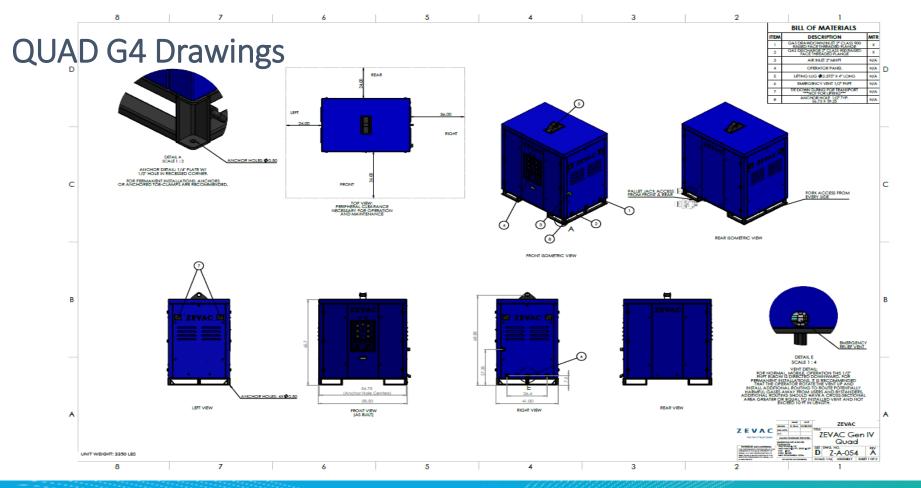


# **ZEVAC QUAD G4**

- With premium versatility to tackle the broadest range of applications, the ZEVAC QUAD G4 (4th Generation) has built-in multi-pressure capability, with the ability to change pressure differential settings on the fly, from low to medium to high and then high+ (for 100% liquids).
- Still portable enough to be transported on a flatbed or trailer, the QUAD is the ultimate combination of form, fit, and function











# **ZEVAC OVERVIEW**

	MINI	MINI-HP	TWIN-LP (G4)	TWIN-HP (G4)	QUAD (G4)
Limited standard warranty	1 year part and labour				
Noise suppression silencer	Not required		< 85 dB (included)		
Gas Pressure Range (Bar)	0 - 10.3	0 - 102	0 - 41.4	0 - 102	0 - 102
Over-pressure Cut-off Set Range (Bar)	0.1 - 10.3	10.3 - 102	10.3 - 102	10.3 - 102	10.3 - 102
Under-pressure Cut-off Set Range (Bar)	N/A	0.1 - 3.4	0.1 - 3.4	0.1 - 3.4	0.1 - 3.4
Max flow rate (scm/h)	93.5	680	1020	1870	2040
Typical air compressor (scm/h)	≤153	153 - 305	314 - 637		637 - 1274
Recommended min. air compressor spec	102 scmh @ 10.3 bar	212 scmh @ 10.3 bar	314 scmh @ 10.3 bar		637 cmh @ 10.3 bar
Standard Operating Temperature Range (°C)	-23° to 121°C				
Weight (kg)	83.94	158.80	839.38		1519.96
Dimensions (L x W x H) (cm)	129.5 x 55.8 x 55.8	129.5 x 58.4 x 55.8	148.6 x 104.1 x 116.8		148.6 x 104.1 x 182.9
Typical deployment	Bed/onboard crew truck		Bed of truck; trailer		Flatbed; trailer







Adam Wood **Product Specialist** 

AdamW@orbital-uk.com +44 (0)7792 436143





www.thyson.com



www.orbital-uk.com



Thank you for your time

