



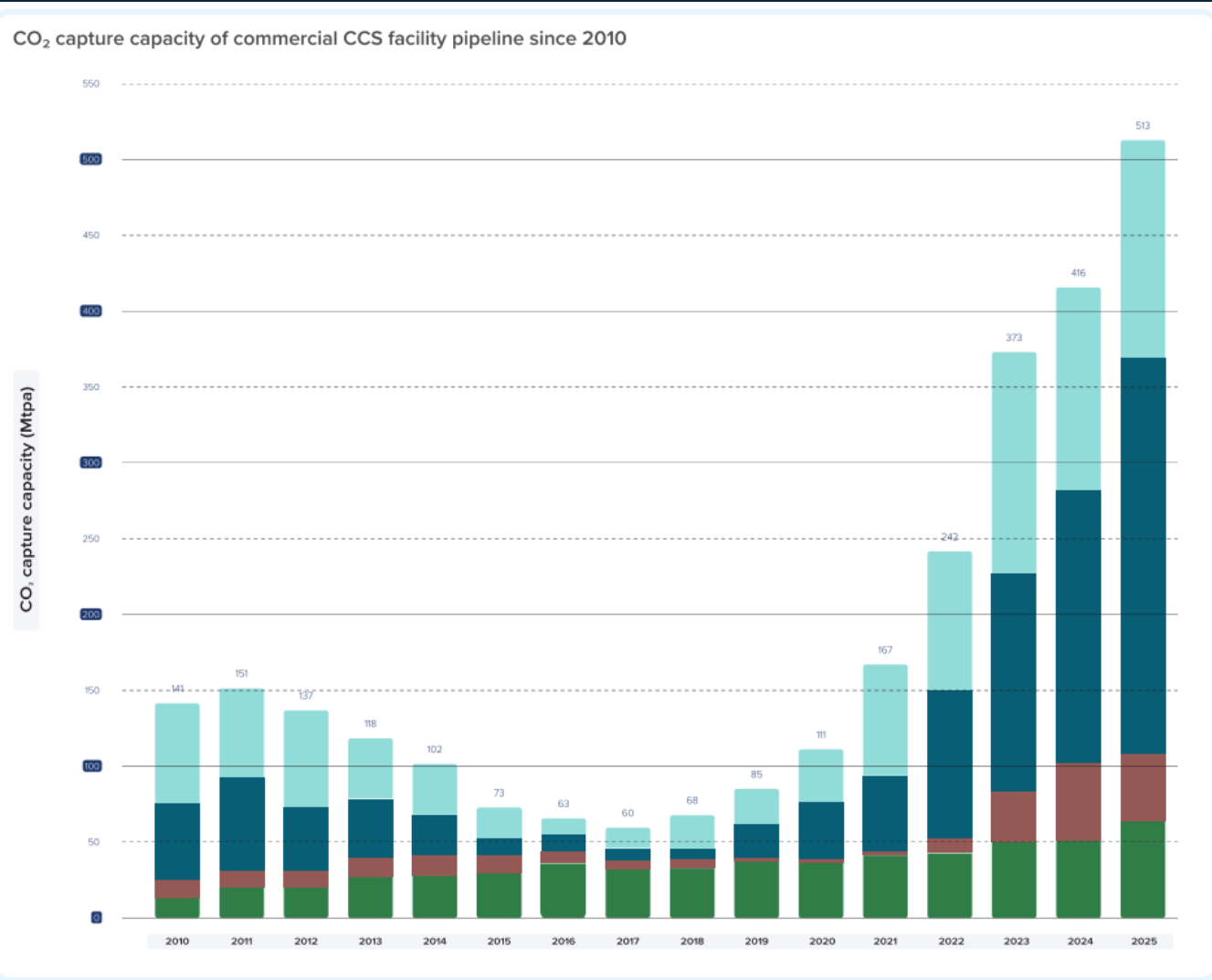
Traceable Measurements for Liquid CO₂?

Russell Brown, TÜV SÜD National Engineering Laboratory

Flow Measurement Focus Group, Birmingham, 2026-05-29

**Add value.
Inspire trust.**

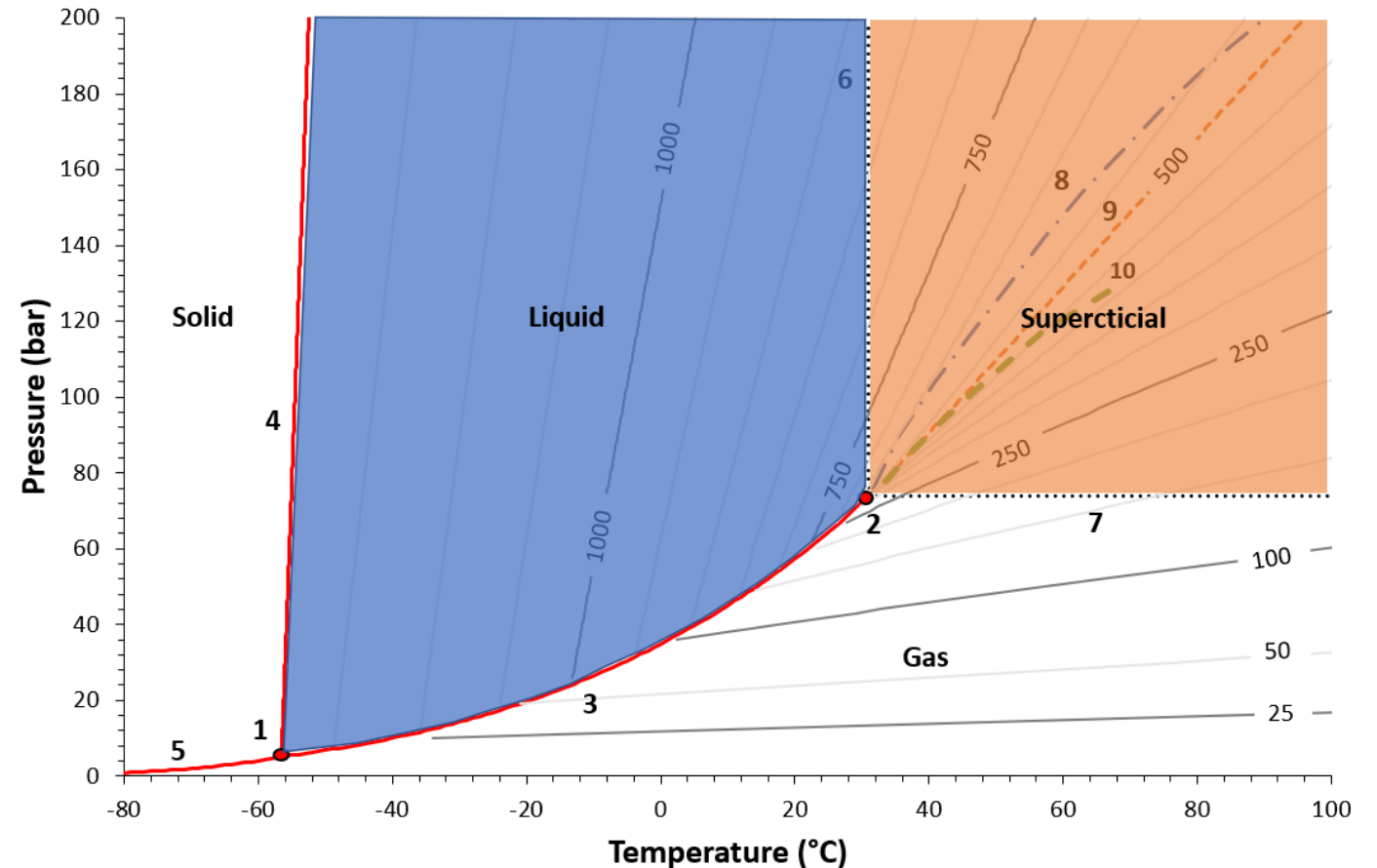
CCS Global Development



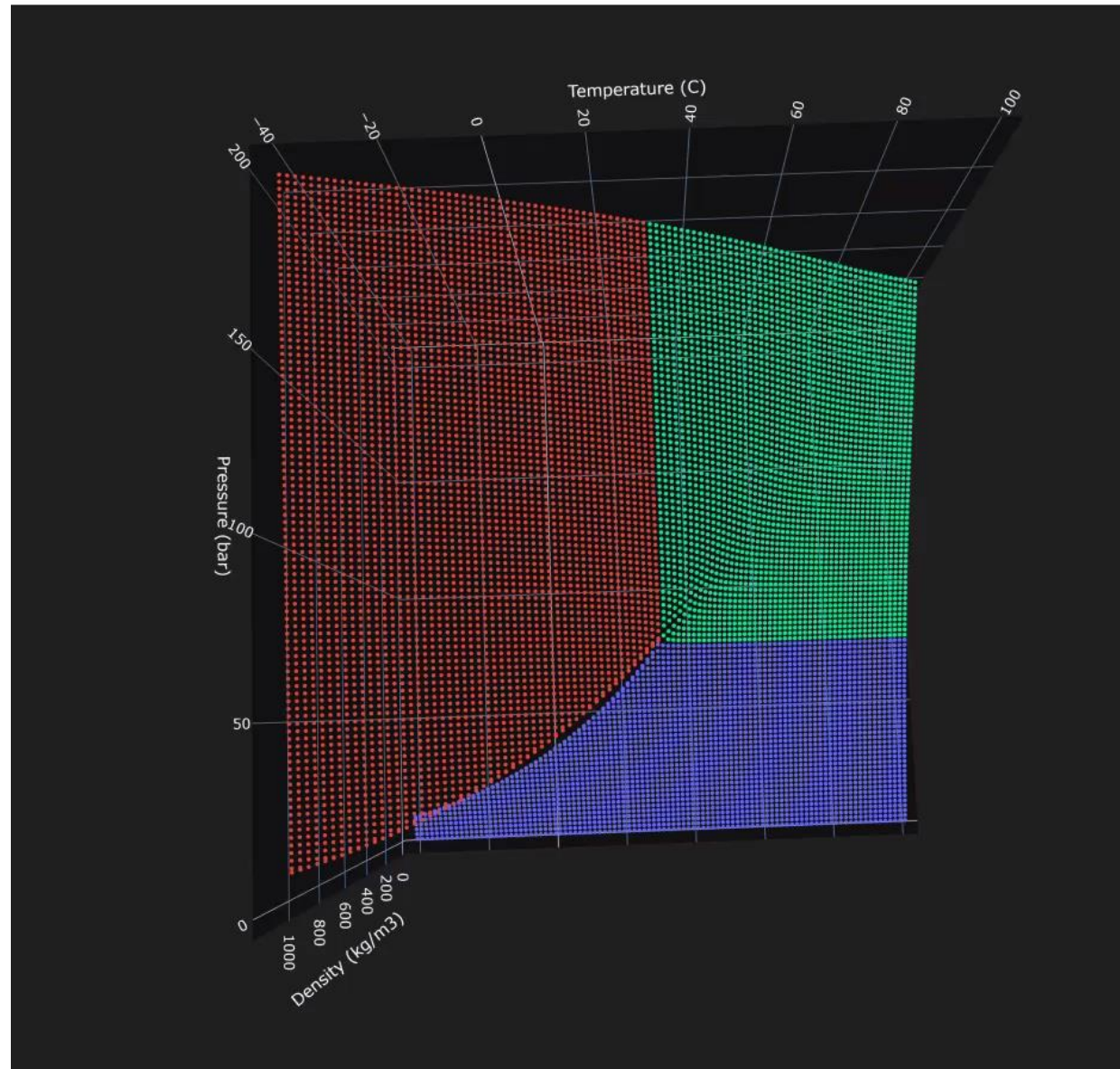
- The number of CCS projects continues to grow each year.
- Since 2017 total planned capture capacity has grown over 30% annually

CO₂ as a Fluid

- There are three fluid states that CO₂ can exist in.
 - Gas
 - Liquid
 - Supercritical
- Supercritical is anything above the critical pressure and temperature
 - 30.97 °C
 - 72.8 bar

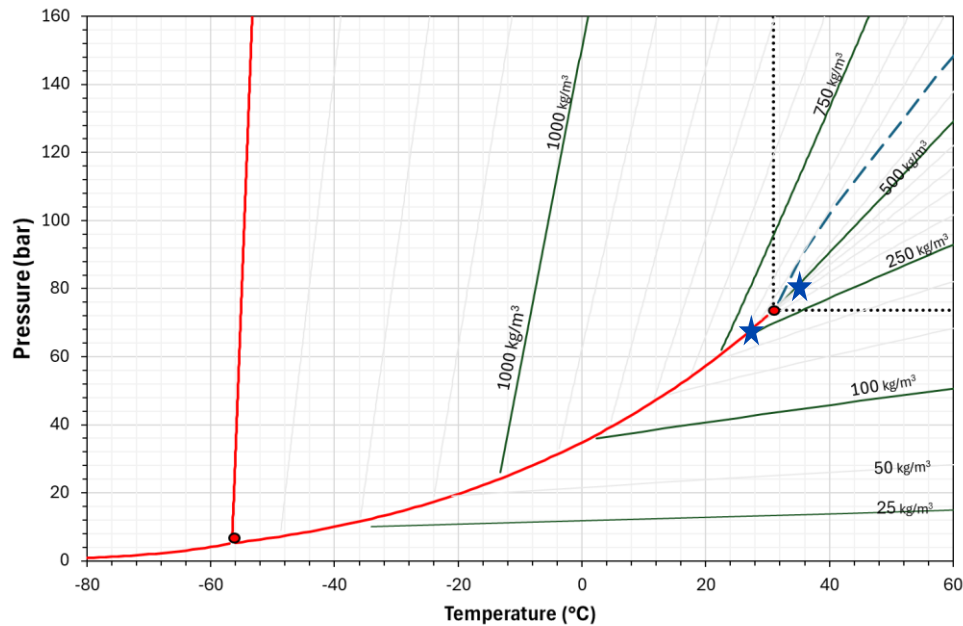


CO₂ Phase Diagram – in 3D

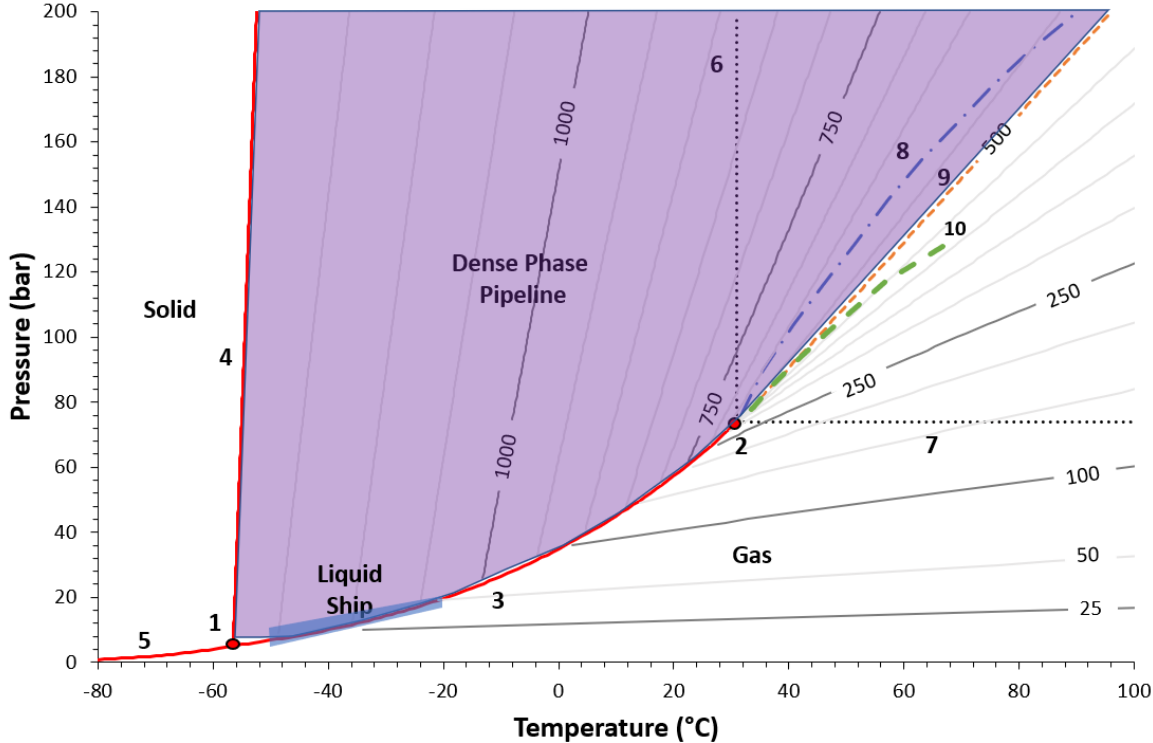


What Does Supercritical CO₂ Look Like?

2-phase to Supercritical

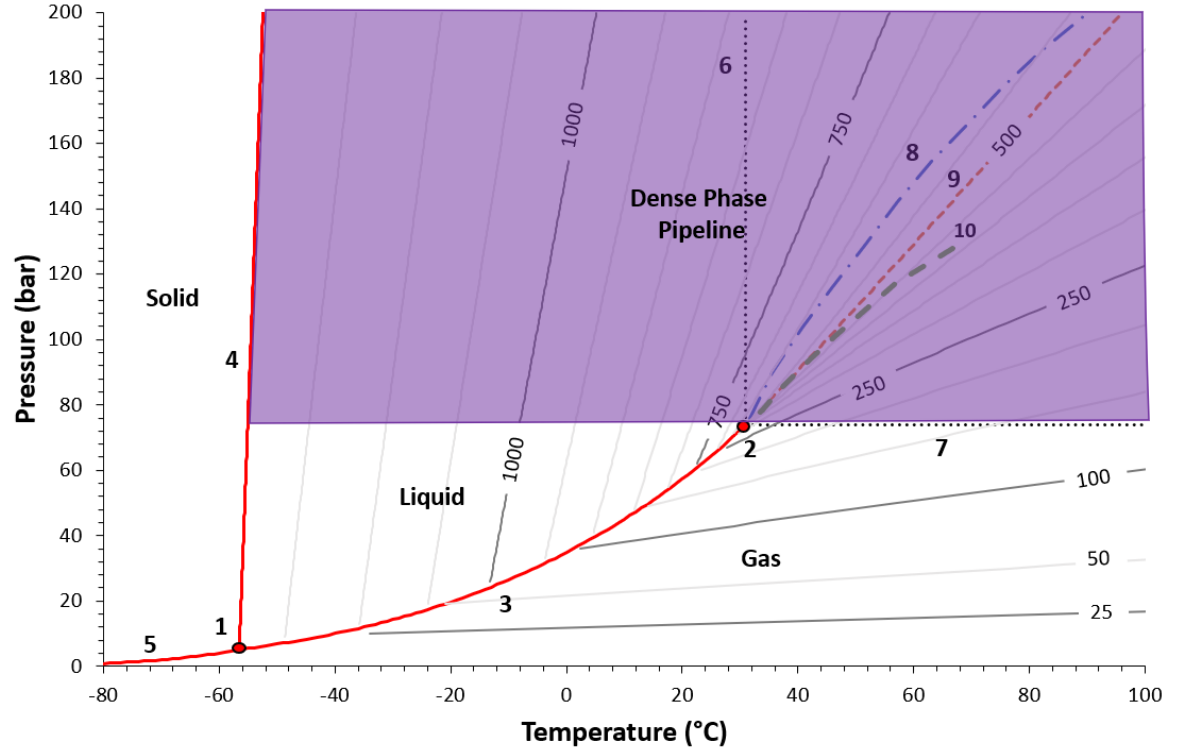


What is Dense Phase?



CO₂ or CO₂ stream in the single-phase fluid state above a density of 500 kg/m³

This definition is aligned with: CCUS Forum Expert Group on CO₂ Specifications, [“An Interoperable CO₂ Transport Network-Towards Specifications for the Transport of Impure CO₂,”](#) 2023

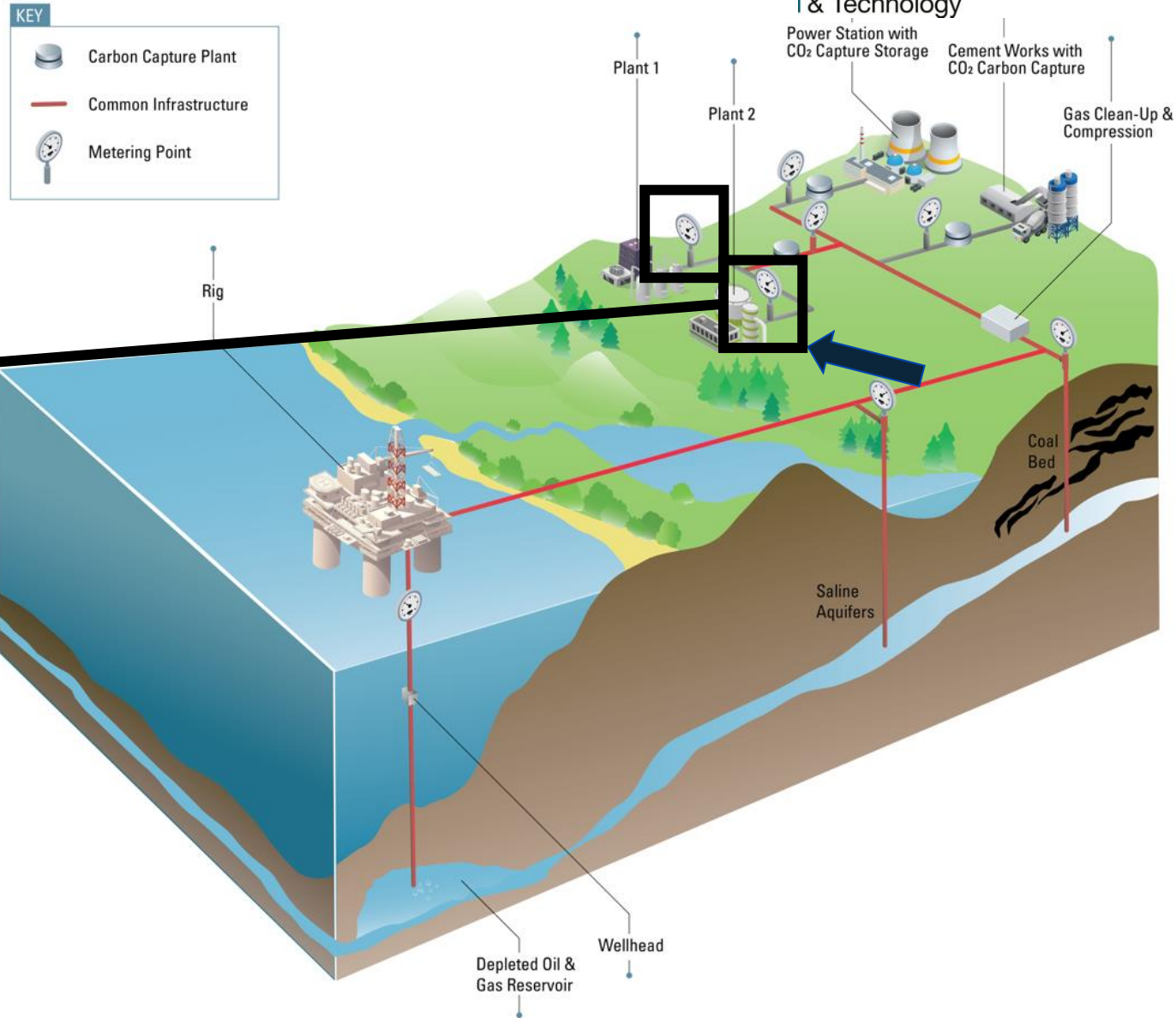


CO₂ or CO₂ stream in its liquid or supercritical phases above the critical pressure (pure CO₂ stream) or cricondenbar (CO₂ rich stream)

Measurement stages for CCUS

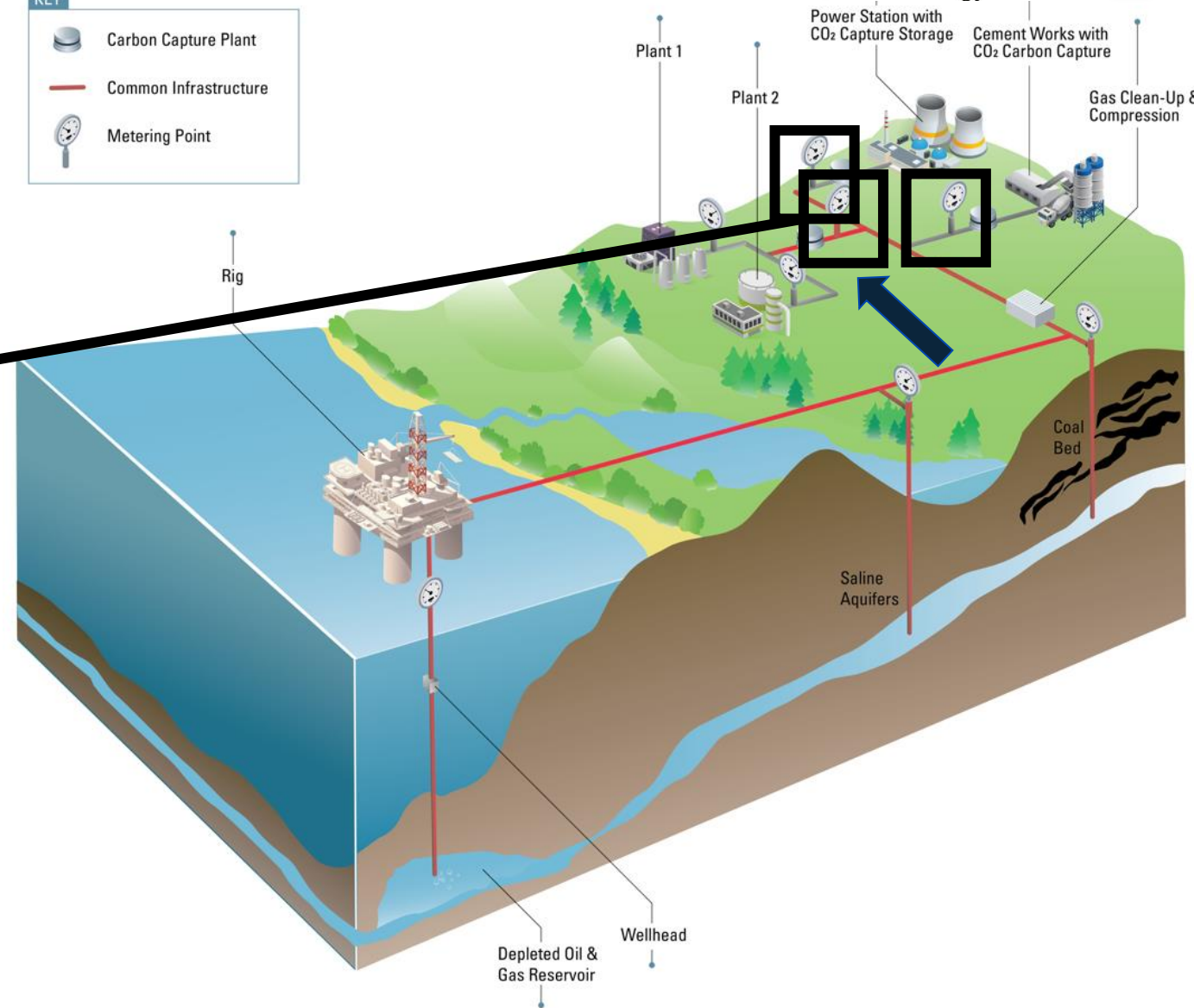
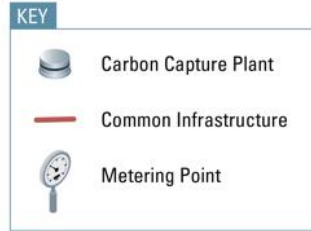
Capture stage

Measurement uncertainty $\approx 7.5\%$
($k=2$)
Temperature 10 to 150 °C
Pressure < 10 bar(g)
Gas Phase



Measurement stages for CCUS

Transportation stage

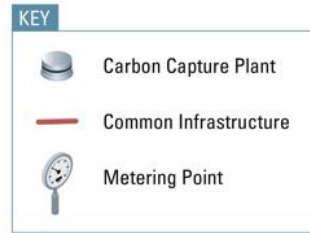


Measurement uncertainty $\approx 2.5\%$
($k=2$)
Temperature $\approx 5\text{ }^\circ\text{C}$ to $60\text{ }^\circ\text{C}$
Pressure ≈ 10 to 45 bar(g)
Flowrate $30 - 300\text{ tonne/h}$
Gas Phase

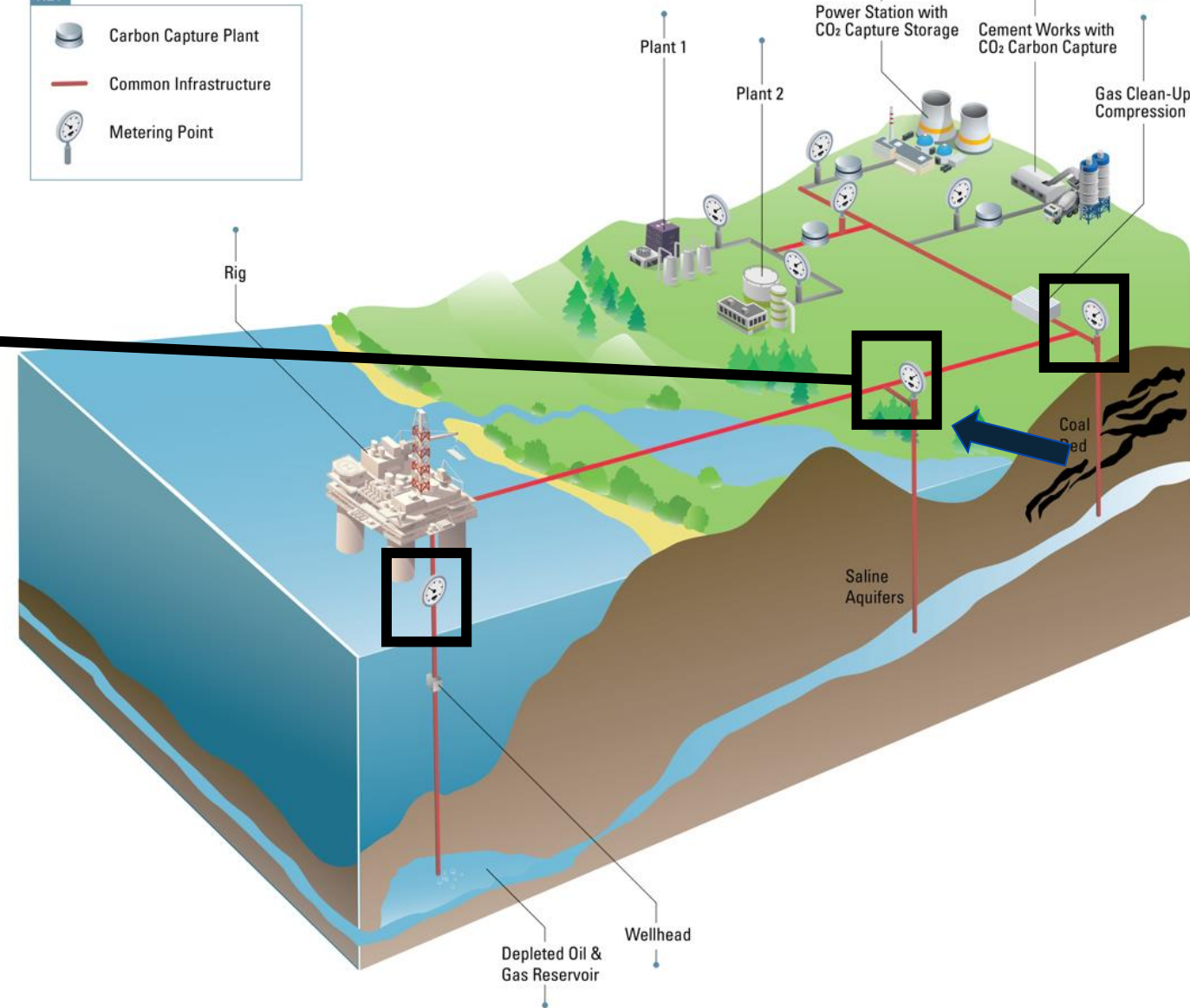
Measurement uncertainty $\approx 2.5\%$
($k=2$)
Temperature $\approx 2\text{ }^\circ\text{C}$ to $40\text{ }^\circ\text{C}$
Pressure ≈ 75 to 175 bar(g)
Flowrate $20 - 1000\text{ tonne/h}$
Liquid/Dense Phase

Measurement stages for CCUS

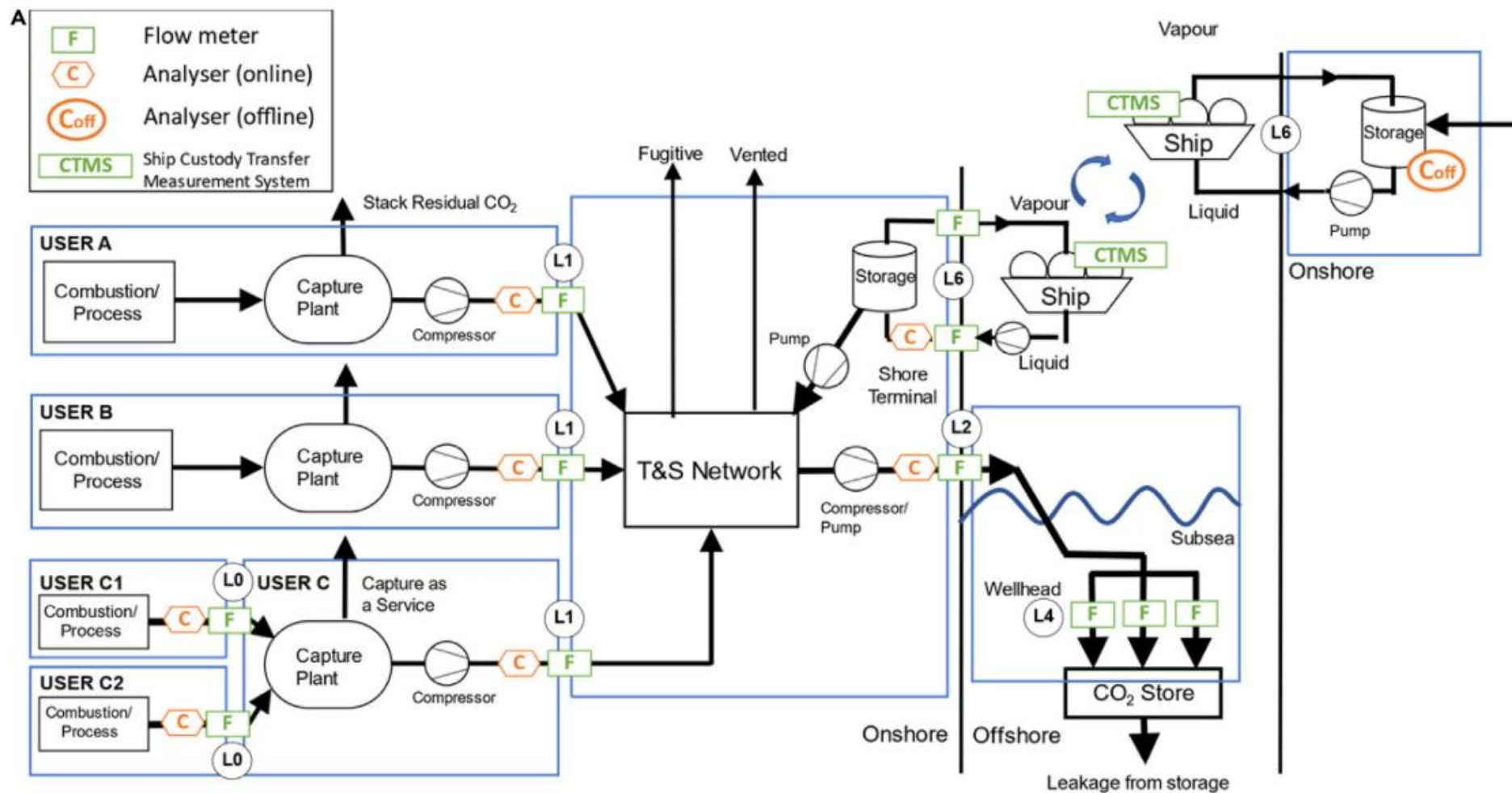
Storage stage



Measurement uncertainty $\approx 2.5\%$ (k=2)
Temperature $\approx 4\text{ }^{\circ}\text{C}$ to $7\text{ }^{\circ}\text{C}$
Pressure ≈ 70 to 195 bar(g)
Flowrate $30 - 205\text{ tonne/h}$
Liquid/dense phase



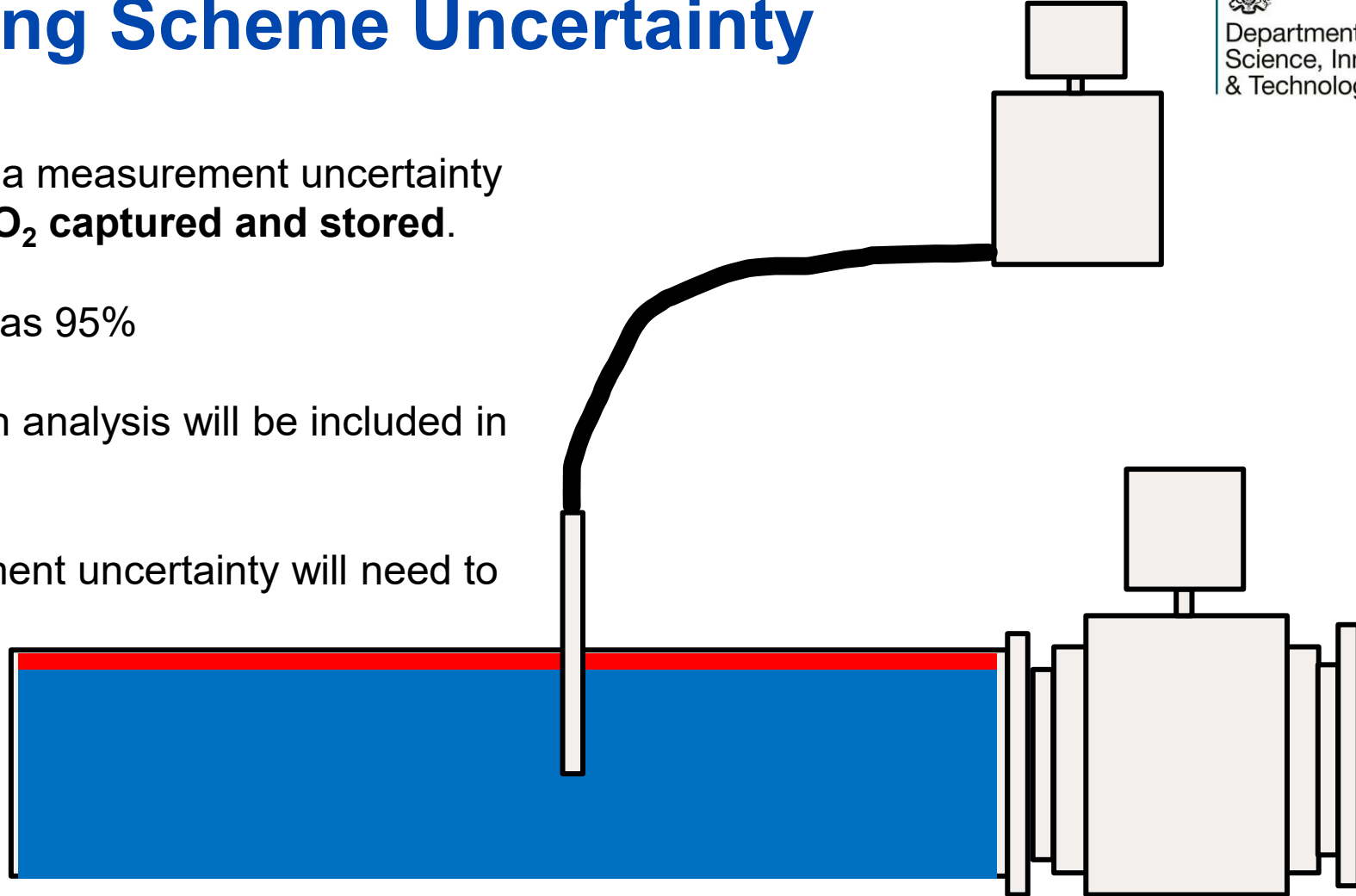
CCUS Metering Stations



Source: Towards Standardised Measurement of CO₂ Transfer in the CCS chain, Chinello et. al, Nexus, 2024

Emission Trading Scheme Uncertainty

- UK and EU ETS stipulate a measurement uncertainty of 2.5% of the **mass of CO₂ captured and stored**.
- CO₂ purity can be as low as 95%
- Sampling and composition analysis will be included in flow metering uncertainty
- Therefore, flow measurement uncertainty will need to be lower than 2.5%

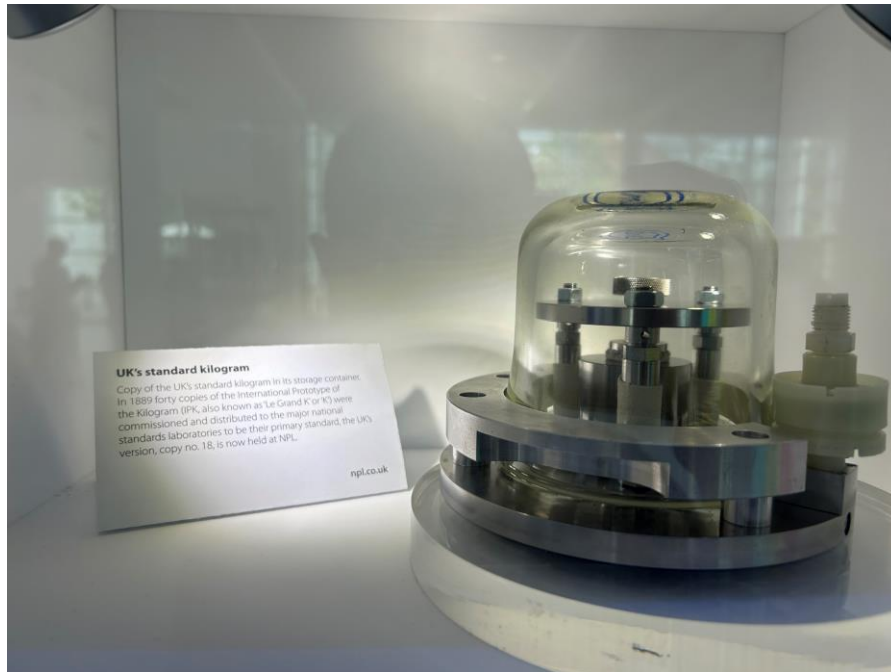


Many CCS contracts have stipulated 1 – 1.5% uncertainty

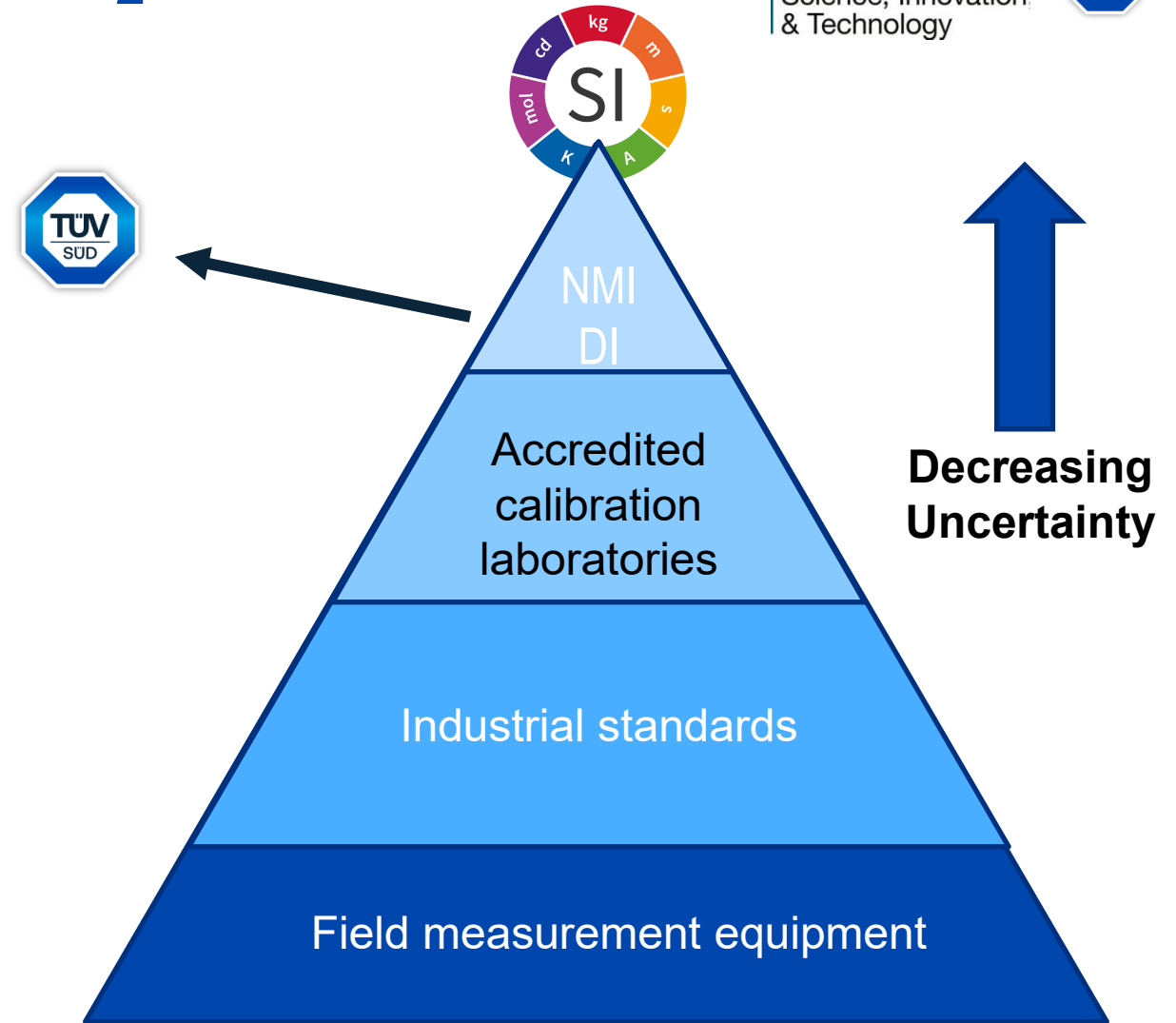
Measurement Traceability for CO₂

Measurement traceability

Property whereby a result can be related to stated references through an unbroken chain of comparisons, each having a stated uncertainty

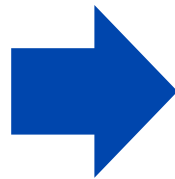
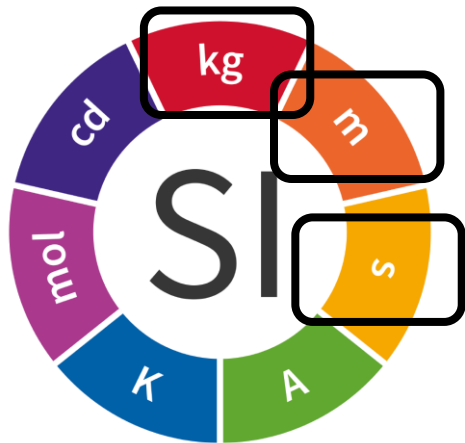


The UK's reference standard kilogram until 2019



Liquid CO₂ Traceability at TÜV SÜD NEL

- TÜV SÜD NEL has built a flow loop for liquid & supercritical CO₂
- This is be a primary standard facility, traceable to the SI



Your Flow Meter!

Liquid and Supercritical CO₂ Flow Facility – GLASCO₂

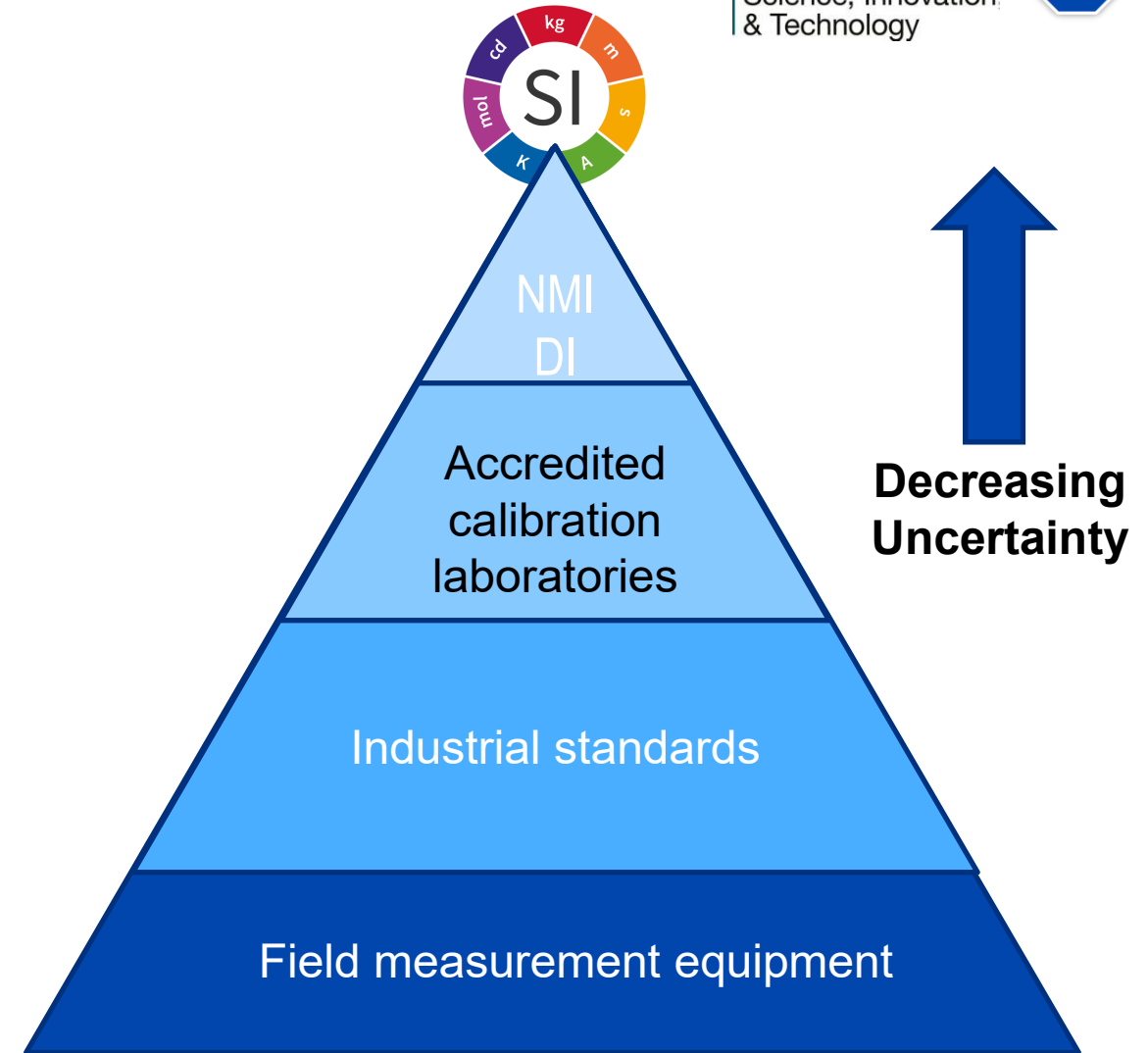
- **Test Fluids:**
 - Pure CO₂
 - CO₂ Mixture (custom dosing of impurities)
- **Flow Range:**
 - 0.7 – 70 m³/h
- **Pressure Range:**
 - Saturation Curve – 200 bar.g
- **Temperature:** 5 - 50 °C
- **Line Size:** 1" – 4" (nominal 3")
- **Reference Standard:**
 - Primary Piston Prover



Traceability for CO₂ Composition Measurement

Primary Reference Materials (PRM)

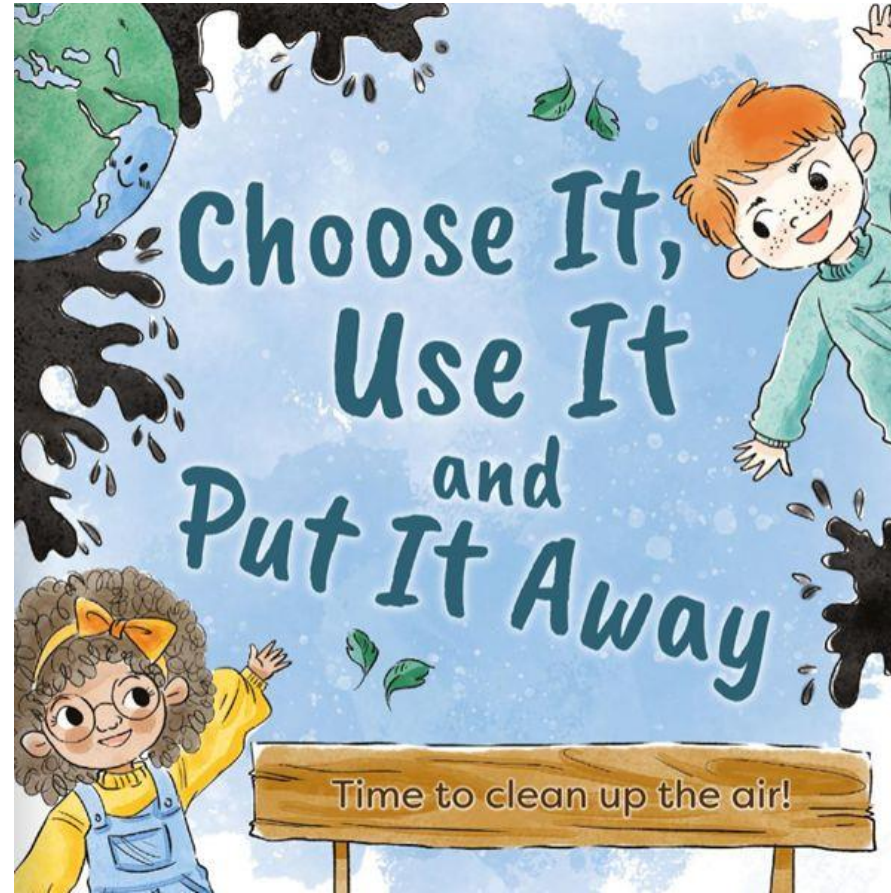
- Composition analysers are calibrated against known gas mixtures
- National Measurement Institutes (NMI) can produce primary reference gas mixtures, prepared gravimetrically.
- However, the available PRMs do not cover full range of impurity concentration in CO₂.



Choose It, Use It and Put It Away

– Co-creation from the ENCASE Project

- NEL, The Open University & Kirkhill Primary School have co-created a children's storybook.
- The aim of the book is to teach young people about environmental responsibility and sustainable living
- In the process of developing the book the school children got the opportunity to learn more about engineering and NEL's work.



Read the free
online version
here!



Thank you



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