

Certification Body Material & Welding Technology

Application for Certification



Industrie Service

Integrated Managementsystem

Manufacturer			
Street / No.			
Postal code / City			
Country			
Manufacturing Site			
Street / No.			
Postal code / City			
For additional manufacturing sites please add an overview.			
Contact person:		E-Mail:	

EU-Regulation No. 305/2011	EN 1090-1/2 <input type="checkbox"/> EXC1, <input type="checkbox"/> EXC2, <input type="checkbox"/> EXC3, <input type="checkbox"/> EXC4 EN 1090-1/3 <input type="checkbox"/> EXC1, <input type="checkbox"/> EXC2, <input type="checkbox"/> EXC3, <input type="checkbox"/> EXC4 EN 1090-1/4 <input type="checkbox"/> EXC1, <input type="checkbox"/> EXC2, <input type="checkbox"/> EXC3, <input type="checkbox"/> EXC4 EN 1090-1/5 <input type="checkbox"/> EXC1, <input type="checkbox"/> EXC2, <input type="checkbox"/> EXC3, <input type="checkbox"/> EXC4	Initial inspection	Surveillance	Repeat audit
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Steel chimneys	<input type="checkbox"/> EN 13084-7	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
National building code	DIN 18800-7, Klasse <input type="checkbox"/> B, <input type="checkbox"/> C, <input type="checkbox"/> D, <input type="checkbox"/> E	<input type="checkbox"/>		<input type="checkbox"/>
	DIN EN ISO 17660 <input type="checkbox"/> Teil 1, <input type="checkbox"/> Teil 2	<input type="checkbox"/>		<input type="checkbox"/>
Pressure Equipment	<input type="checkbox"/> AD 2000 HP0 <input type="checkbox"/> AD 2000 HP100R <input type="checkbox"/> EN 13445-4 <input type="checkbox"/> EN 13480-4 <input type="checkbox"/> EN 12952-5 <input type="checkbox"/> EN 12953-4 <input type="checkbox"/> Transfer stamping agreement	<input type="checkbox"/>		<input type="checkbox"/>
Railway vehicles	<input type="checkbox"/> EN 15085-2 for Classification level <input type="checkbox"/> CL 1, <input type="checkbox"/> CL2, <input type="checkbox"/> CL3 for Types of activity <input type="checkbox"/> D, <input type="checkbox"/> P, <input type="checkbox"/> M, <input type="checkbox"/> S <input type="checkbox"/> DIN 27201-6	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Other inspections (Accredited)	EN ISO 3834 <input type="checkbox"/> Teil 2, <input type="checkbox"/> Teil 3, <input type="checkbox"/> Teil 4 Please only specify if a separate certificate according to EN ISO 3834 is intended to be issued	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Other inspections (Non accredited)	Additive manufacturing Manufacturer of feedstock materials <input type="checkbox"/> Metal powder	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Use of a TÜV SÜD test mark for the certified products.		<input type="checkbox"/> Yes <input type="checkbox"/> No		

Certification Body Material & Welding Technology Application for Certification



Integrated Managementsystem

Note:

The purpose of the application for certification including the pertinent checklist is to describe manufacturers in terms of their responsible personnel, equipment, manufacturing processes used and other quality assurance measures.

The application for certification on its own does not constitute placement of an order.

An order is only regarded as having been placed after conclusion of a contract with the Certification Body in conjunction with the signed application for certification.

The manufacturer is requested to complete the checklist enclosed with this application and to attach the necessary documents. If the individual elements cannot be adequately described in the checklist, additional documents may be enclosed to provide an adequate description.

The manufacturer consents to electronic saving of the data included in the application in case of an order and to publication of the contents of the certificates in relevant online databases.

The manufacturer states to comply with the general accepted rules of technology (acc. to respective product standards and applicable standards) and accepts regular inspection criteria specified in the proposed product standards deadlines.

The manufacturer states that the organisation has not received any consulting services by employees of TÜV SÜD Industrie Service GmbH in the last 2 years.

The data and the enclosed documents are hereby confirmed to be complete and correct and the Certification Body is commissioned to carry out the certification. Certification will be subject to the General Terms and Conditions of Business and the General Terms of Certificate Validity of the Certification Body (see also page 7)

- Based on the information addressed in the application, we kindly ask for a relevant quotation
- A quotation for the inspection of the manufacturer already exists.

For ongoing surveillance audits resp. re-certification audits it is adequate only to fill in and to submit the first two pages of the application, preconditioned there is no different compared to the application of the initial audit. If applicable, this is to be confirmed by the manufacturer subsequently.

- We confirm that there are no differences compared to the application of the initial audit.

(Place, Date)

(Signature by the management and stamp of the organisation)

Please enclose with the application the completed audit checklist and the available certificates!

Certification Body Material & Welding Technology Application for Certification



Industrie Service

Integrated Managementsystem

General information on the manufacturer

To be completed by the applicant:

Does the organisation already hold any certifications or manufacturer qualifications?

(Please enclose current certificates and state the certification body.)

- | | |
|--|--|
| <input type="checkbox"/> EN 1090-1 für: | <input type="checkbox"/> EN 1090-2 EXC |
| <input type="checkbox"/> DIN EN ISO 9001 | <input type="checkbox"/> EN 1090-3 EXC |
| <input type="checkbox"/> EN ISO 3834, Part | <input type="checkbox"/> EN 1090-4 EXC |
| <input type="checkbox"/> AD 2000 HP 0 | <input type="checkbox"/> EN 1090-5 EXC |
| <input type="checkbox"/> EN 15085-2, CL | <input type="checkbox"/> DIN 18800-7, Class: |
| <input type="checkbox"/> other: | <input type="checkbox"/> DIN EN ISO 17660, Part: |
| | <input type="checkbox"/> 2014/68/EU Kat.: ; Mod: |
| | <input type="checkbox"/> DIN 27201-6 CL |

Does the organisation want to request a "combined certification" concerning the requirements of the standards applied for on page 1 in combination with the requirements of the EN ISO 9001 standard?

- No Yes,

If the organisation is interested in combined certification, further details will be required. Therefore, in this case the certification body must be consulted.

How many employees does the manufacturer have?

- Total:** of which in engineering office (design):
- | | | |
|-----------------|---------------|--------------------|
| Administration: | Installation: | Quality assurance: |
| Production: | Welding: | |

What types of product does the manufacturer's fabrication programme include?

- | | | |
|---|--|--|
| <input type="checkbox"/> Steel construction | <input type="checkbox"/> Steel bridges | <input type="checkbox"/> Structural elements |
| <input type="checkbox"/> Craneways | <input type="checkbox"/> Towers / masts | <input type="checkbox"/> Silos |
| <input type="checkbox"/> Piling | <input type="checkbox"/> Piping systems (non-pressure) | <input type="checkbox"/> Tank structures |
| <input type="checkbox"/> Stacks | <input type="checkbox"/> Composite steel and concrete structures | |

- Pressure vessels acc. to Pressure Equipment Directive, Modul
- Other pressure equipment acc. to Pressure Equipment Directive:

- Storage tanks

- Railway vehicles and components:

- other structures and components:

What materials or intermediate products are used in production?

- | | |
|--|---|
| <input type="checkbox"/> Construction steel up to S275 | <input type="checkbox"/> Construction steel up to S355 |
| <input type="checkbox"/> Construction steel \geq S460 | <input type="checkbox"/> Stainless steel ⁽¹⁾ |
| <input type="checkbox"/> Wrought aluminium alloys (forgings, sheets, etc.) | <input type="checkbox"/> Aluminium (cast parts) |
| <input type="checkbox"/> Cold and hot finished structural hollow sections | |
| <input type="checkbox"/> Coated components | <input type="checkbox"/> Sheet and strip for cold forming |
| <input type="checkbox"/> Mechanical fasteners | |
| <input type="checkbox"/> Concrete reinforcing steels | |
| <input type="checkbox"/> Pressure vessel steels | |

Certification Body Material & Welding Technology Application for Certification



Industrie Service

Integrated Managementsystem

General information on the manufacturer

To be completed by the applicant:

	<input type="checkbox"/> High temperature steels <input type="checkbox"/> Other materials or intermediate products:			
What type of production is intended?	<input type="checkbox"/> Individual production <input type="checkbox"/> Series production <input type="checkbox"/> Assemblies <input type="checkbox"/> Other type of production:			
Requested area of application	Welding process acc. to DIN EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimension $t_{min} - t_{max}$ $D_{min} - D_{max}$	Comment (e.g. BW, FW)
Comment: <input type="checkbox"/> VAT No. (for foreign manufacturers please indicate): <input type="checkbox"/> Other:				

Details of the welding supervisors

Job title and qualifications (copies of certificates) and the professional activities (table) must be accompanied

Responsible welding coordinator:	Area of responsibility: Professional education: Welding education: External welding coordinator? <input type="checkbox"/> Yes/ <input type="checkbox"/> No Are other manufacturers supervised by this external welding coordinator? <input type="checkbox"/> Yes; add name and number of the manufacturer:
---	---

Certification Body Material & Welding Technology Application for Certification



Integrated Managementsystem

General information on the manufacturer

To be completed by the applicant:

	<input type="checkbox"/> No
Deputy of responsible welding coordinator:	Area of responsibility: Professional education: Welding education: External welding supervisor? <input type="checkbox"/> Yes/ <input type="checkbox"/> No Are other manufacturers supervised by this external welding coordinator? <input type="checkbox"/> Yes; add name and number of the manufacturer: <input type="checkbox"/> No
Further Deputy of welding coordinator:	Area of responsibility: Professional education: Welding education: External welding supervisor? <input type="checkbox"/> Yes/ <input type="checkbox"/> No Are other manufacturers supervised by this external welding coordinator? <input type="checkbox"/> Yes; add name and number of the manufacturer: <input type="checkbox"/> No
Further Deputy of welding coordinator:	Area of responsibility: Professional education: Welding education: External welding supervisor? <input type="checkbox"/> Yes/ <input type="checkbox"/> No Are other manufacturers supervised by this external welding coordinator? <input type="checkbox"/> Yes; add name and number of the manufacturer: <input type="checkbox"/> No

Certification Body Material & Welding Technology Application for Certification



Integrated Managementsystem

General Terms and Conditions of Certificate Validity

Certificate validity is subject to the following terms and conditions:

1. There have been no changes in the contents of the relevant standards.
2. There have been no major changes in the conditions governing the on-site manufacturing conditions or in the factory production control system.
3. There is a valid contract between the organization and the Certification Body.
4. The certificates may only be used in accordance with the terms and conditions listed on the certificates.
5. If the certification requirements are no longer fulfilled, the certificate must be declared invalid by the Certification Body. In this case, the Certification Body will request the manufacturer to return the original. This is applicable if one of the following criteria is fulfilled:
 - reasonable doubt about the proper execution of the welding work according to the stated standards exist,
 - reasonable doubts about the proper welding supervision in accordance with the stated standard exist,
 - accepted welding coordinator is no longer present,
 - no valid certificates of welding personnel according to the stated standards are available,
 - not qualified welding personnel or welding other staff were entrusted with welding work under the stated standards,
 - other conditions according to the stated standards are no longer met,
 - the certification body has been denied the possibility of surveillance audits
 - the manufacturer waives the certificate.The revocation is to confirm in writing to the Notified Body by the welding manufacturer, also be competent authorities, if necessary, informed by the Notified Body.
6. For use in advertising and other purposes, certificates may only be reproduced or published in whole. The text of advertising material must not conflict with the contents of the certificate.
7. If a valid certificate is to be extended, the extension is to apply to the certification body at least two months before the expiry date.

The following additional terms and conditions apply to certifications
in the scope of EN 1090-1:

8. Every year, the manufacturer makes a written declaration to the Certification Body that none of the following situations set forth in Section B.4.1 of EN 1090-1 have taken place:
 - New or changed essential facilities and equipment,
 - Change of the responsible welding supervisor,
 - New welding processes, type of parent metal and the associated welding procedure qualification record (WPQR).On the basis of this statement, the Certification Body will issue a confirmation of certificate renewal to the manufacturer.
9. The routine surveillance intervals set forth in Table B.3 of EN 1090-1 are observed.
10. The surveillance reports confirm that the requirements for renewal of certificate validity are fulfilled. The reports have been submitted to the Certification Body.
11. Certificates may only be used in conjunction with the valid confirmation by the Certification Body set forth under 7) above.
12. The Certification Body may be obliged to initiate an unscheduled surveillance audit on-site at the manufacturer's premises if one of the following applies:
 - a.) Occurrence of one of the situations listed in Section B 4.1 above.
 - b.) Establishment of a new production process or modification of an existing process if this influences one of the characteristics to be assessed.
 - c.) Change in a higher execution class (EXC) than the one set forth in the certificate.
13. The first surveillance audit on-site at the manufacturer's factory/vendor must be carried out one year after the initial inspection or in accordance with the intervals given in Annex B. If no major corrective actions are required, the routine surveillance intervals set forth in EN 1090-1, Table B 3 will apply.
14. The manufacturer undertakes to forward the current surveillance report without delay to the Certification Body. On the basis of this surveillance report the Certification Body will issue a confirmation of renewal of the certificate to the manufacturer or withdraw the certificate.

The following additional terms and conditions apply to certifications
in the scope of EN ISO 3834:

15. During the surveillance-free periods, the manufacturer must confirm that there have been no significant changes in accordance with "EXEMPLAR 4" of EA-6/02 of the "European cooperation for accreditation" (EA).